

# safariPlast



## **Slim Style Fender Flares Assembly Guide**



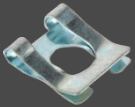
Required 2 people for assembly



Cleaning liquid or M600 thinner, fiber gland



Adhesion Promoter (2)



Spring clip 8 pieces



4.8x19 washer screw 12 pieces



Philips screw driver



Torque-limiting wrench (T25)



Assembly time 30 minutes



Image 1.1

- Image 1.1 Pay attention the surface to be assembled is clean and dry
- Clean the the surface to be assembled via cleaning thinner (M600) or cleaning liquid.



Image 2.1



Image 2.2

- Image 2.1 Screw places are marked with arrows.
- Image 2.2 Screw off via T25
- This process is used for all fenders.





Image 3.1

- Image 3.1 The tape protection of the part to be assembled must be marked and indicated from the reference points before it is taken out.
- This process is used for all products.



Image 4.1



Image 4.2

- Image 4.1 Affix spring clips places marked with arrow



Image 4.3



Image 5.1

- Image 5.1 Apply the adhesion promoter in direction of arrows matching tape on the product and without moving outside the previously referenced lines





Image 6.1



Image 6.2



Image 6.3

- Image 6.1 Take out the protection tape .
- Image 6.2 Heat the tape surfaces via a hot air gun if the weather is below 17 °C, also heat the vehicle surface too.
- Image 6.3 Carefully paste product to be assembled to the surface referenced
- This process is used for all products.





Image 7.1



Image 7.2

- Image 7.1 Affix washer screw (4.8x19) to places marked with arrow



Image 8.1

- Image 8.1 Apply pressure taped surfaces of product to be assembled with wet fiber gland for pasting on better
- This process is used for all products.



Image 9.1

- Image 9.1 Your product is ready to use